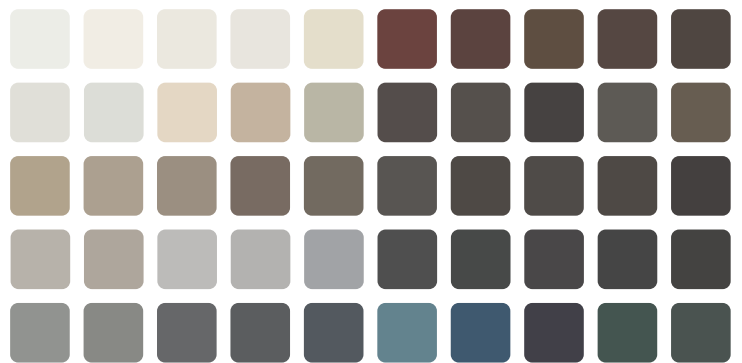




Powder Coat Finish Options

Quality Finishes for NanaWall
Aluminum Framed Systems



NanaWall[®]
Boundaries **Unbound**[™]

NanaWall Powder Coat Standard 50 Finishes (for aluminum framed systems)

Shown are the 50 standard AAMA 2604 colors available without an upcharge. The samples shown here are illustrative only. Please consult with NanaWall for actual samples.

| | | | | |
|--|---|---|--|---|
|  |  |  |  |  |
| Traffic White-RAL 9016 38/11004 | Pure White-RAL 9010 38/10189 | Stone White-M 38/10191 | Bone White-D 38/10202 | Oyster White-RAL 1013 38/15067 |
|  |  |  |  |  |
| White-A 38/10201 | White-P 38/11401 | Poplar White-P 38/15061 | Cashmere-M 38/15062 | Pebble Gray-RAL 7032 38/70558 |
|  |  |  |  |  |
| Tan-P 38/15058 | Sandstone-A 38/15059 | Putty-P 38/15064 | Terratone-A 38/60221 | Suede-M 38/60205 |
|  |  |  |  |  |
| Silk Gray-RAL 7044 38/72008 | Sea Wolf-D 38/15063 | Morning Sky Gray-P 38/70551 | White Aluminum-RAL 9006 38/78006 | Fashion Gray-D 38/70552 |
|  |  |  |  |  |
| Traffic Gray A-RAL 7042 38/70508 | Dusty Gray-RAL 7037 38/70557 | Eclipse Gray-D 38/70554 | Charcoal-D 38/70555 | Charcoal Gray-D 38/70553 |

Other Aluminum Framed Finish Options

** With upcharge*

- **Powder Coating:** NanaWall also offers the full range of RAL colors (either matte 25% – 35% gloss rate or high 75% – 85% gloss rate), dual colors, simulated wood grain, and other options.
- **Anodized:** In addition to clear anodized (no upcharge), other anodized finishes are available.
- **PVDF Kynar:** Available on selected systems to meet AAMA 2605*

| | | | | |
|---|---|---|---|---|
|  |  |  |  |  |
| Brick Red-P 38/30041 | Mahogany Brown-RAL 8016 38/60214 | Terra Brown-RAL 8028 38/60508 | Auburn Brown-P 38/60204 | French Roast-P 38/60199 |
|  |  |  |  |  |
| Gray Brown-RAL 8019 38/60213 | Brown-P 38/60212 | Dark Brown-RAL 8077 38/60222 | Umbra Gray-RAL 7022 38/70456 | Medium Bronze-D 38/60209 |
|  |  |  |  |  |
| Bronze-M 38/60188 | Statuary Bronze-D 38/60211 | Classic Bronze-AN 38/60184 | Bronze-D 38/60208 | Dark Anodized Bronze-T 38/60090 |
|  |  |  |  |  |
| Iron Ore-P 38/80131 | Black Gray-RAL 7021 38/80094 | Signal Black-RAL 9004 38/80119 | Graphite Black-RAL 9011 38/80116 | Jet Black-RAL 9005 38/80020 |
|  |  |  |  |  |
| Stormy Blue-P 38/50101 | Regal Blue-F 38/50102 | Black Blue-RAL 5004 38/40079 | Hartford Green-P 38/50099 | Black Green-RAL 6012 38/50106 |

SLIMLINE STEEL EFFECT

With the slim nature of Generation 4 products, NW Aluminum 640 / 840 can be customized with SE colors for a classic steel look.

SE BLACK

SE CLASSIC BRONZE

SE 702

SE 703

**For accurate SE color examples, please request a chip sample. SE colors are non-textured. SE colors are available with an upcharge.*



Sustainable Manufacturing Process

Powder coatings are a sustainable alternative to liquid coatings and only emit ultra-low volatile organic compounds (VOCs).



Color Customization

Custom color options and finishes are available to meet specific design and performance criteria. NanaWall provides a range of materials and resources for matching. Contact NanaWall for more information.



State of the Art Technology

NanaWall powder coating features small batch, custom color capability plus the ultra-low VOC application benefits of powder.



Long-term Durability

Powder coatings have a proven track record of hardness and durability. Powder coat finishes are resilient to chemicals and corrosion while providing maximum protection. NanaWall powder coatings are resistant to salt spray and humidity ensuring long-term durability.

Finishes are for NanaWall aluminum framed systems only and are not available on frameless systems including HSW75, FSW75, CSW75, PrivaSEE and ClimaCLEAR.

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NanaWall.com
info@nanawall.com
800 873 5673

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